



Product	Paper	Pressure	Temp.	Time	Peel Temp	Mirror	Skill Lvl	Notes/Tips
Acrylic with opaque backing	<b>ORD</b>	Low	320F	45 sec	DO NOT PEEL	No	1	Trim excess after cooling with sharp blade.
Glass with opaque backing	<b>ORD</b>	Low	320F	45-60 sec	DO NOT PEEL	No	1	Trim excess after cooling with sharp blade.
Light Color Textiles	<b>TTC</b>	Very High	375F	15 sec	Allow 2-3 seconds to cool, then peel HOT	Yes	1	Post-press with plain paper to remove excess coating.
Light Color Textiles with Heavy Weave (ie. Sweatshirts, Canvas)	<b>TTC+</b>	Very High	375F	10-20 sec	Allow 2-3 seconds to cool, then peel HOT	Yes	1	Post-press with plain paper to remove excess coating.
Mouse Pads	<b>TTC</b>	High	375F	10 sec	Hot	Yes	1	
Linen Puzzle	<b>TTC</b>	High	375F	10 sec	Hot	Yes	2	
Unfinished Wood (glossy finish)	<b>TTC</b>	High	375F	30-40 sec	Hot, one smooth motion	Yes	2	WoW Pad/Soft Pad
Unfinished Wood (matte finish)	<b>CPM</b>	Med	300F	15-30 sec	Hot, peel quickly	Yes	2	Compressed Sponge Pad
Finished Wood	<b>CPM</b>	Light	320F	60 sec	Cold	Yes	2	Compressed Sponge Pad
Dark Textiles (free-form)	<b>WoW</b>	Very High	255F	See <a href="#">Wow Appendix</a> below Or Call 1-1888-2378		Yes	3	WoW Pad
Dark Textiles (solid shape)	<b>OBM</b>	High	360F	40 sec	Cold	No	1	Soft Pad/WoW Pad
Coated Mugs	<b>CPM</b>	Medium	280F	120 sec	Cold	Yes	1	Bake for increased durability
Anodized Alluminum	<b>CPM</b>	Medium	340F	120 sec	Cold	Yes	1	Application Pad
MT Trophy Metal	<b>CPM</b>	Medium	360F	120 sec	Cold	Yes	1	Application Pad
Trophy Brass	<b>CPM</b>	Medium	360F	120 sec	Cold	Yes	1	Application Pad
Name Badge Plastic	<b>CPM</b>	Medium	355F	55 sec	Warm	Yes	1	Application Pad

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Glow Plastic	CPM	Medium	320F	120 sec	Warm	Yes	1	Application Pad
Acrylic	CPM	Light	340F	120 sec	Warm	No	2	Application Pad, pre warm
Glass Award	CPM	Light	340F	45-180	Warm	No	3	Wow Pad/ Soft Pad
Corian	CPM	Medium	350F	120 sec	Warm	Yes	2	Application Pad
Stainless Steel	CPM	Medium	350F	120 sec	Warm	Yes	1	Application Pad
Magnet	CPM	Medium	340F	120 sec	Cold	Yes	1	Application Pad
Satin Ribbon	CPM	High	300F	3-5 sec	Hot	Yes	2	
Unibind Covers	CPM	Medium	320F	45 sec	Cold	Yes	1	Foam pad (mist pad with water)
POP Cardboard	CPM	Medium	300F	5 sec	Hot	Yes	1	
Ceramic Tile	CPM	Light	300F	180 sec	Warm	Yes	1	Wow pad/Soft Pad
Light Color Plaque Board	CPM	Medium	340	40-60 sec	Warm	Yes	2	Foam Pad (mist pad with water)
Photo Frame	CPM	Medium	360	120 sec	Warm	Yes	3	Wow Pad/Soft Pad
Leather	CPM	Medium	310F	45 sec	Warm	Yes	1	Wow Pad/Soft Pad
Cling Vinyl	CPM	Medium	300F	120 sec	Warm	Yes	1	Application Pad
Leather Binders	OBM	Medium	340F	40 sec	Warm	No	2	Wow Pad/Soft Pad
Nylon Umbrella (white)	TTC	High	375F	10 sec	Hot	Yes	2	
Smart Boxes	CPM	High	310F	45 sec	Cold	Yes	1	Wow Pad/Soft Pad
CD/DVD/BD	CPM	High	285F	45 sec	Warm	Yes	1	Wow Pad/Soft Pad

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Dark Color Textiles (free-form)	WoW	Very High	255F	1) Press mask to mSheet for 10 seconds, hot peel. 2) Align mSheet to isheet and cover with pad and press for 40 seconds cold peel. 3) press to shirt for 5-10 seconds, peel cold. 4) Cover with release paper and press for 10-15 seconds.	Warm	Yes	3	WoW Pad

\*Not every heat press is created equal. Times and temperatures may vary depending on factors such as Heat press, substrate, environment and operator. Please use these guidelines as a reference only.